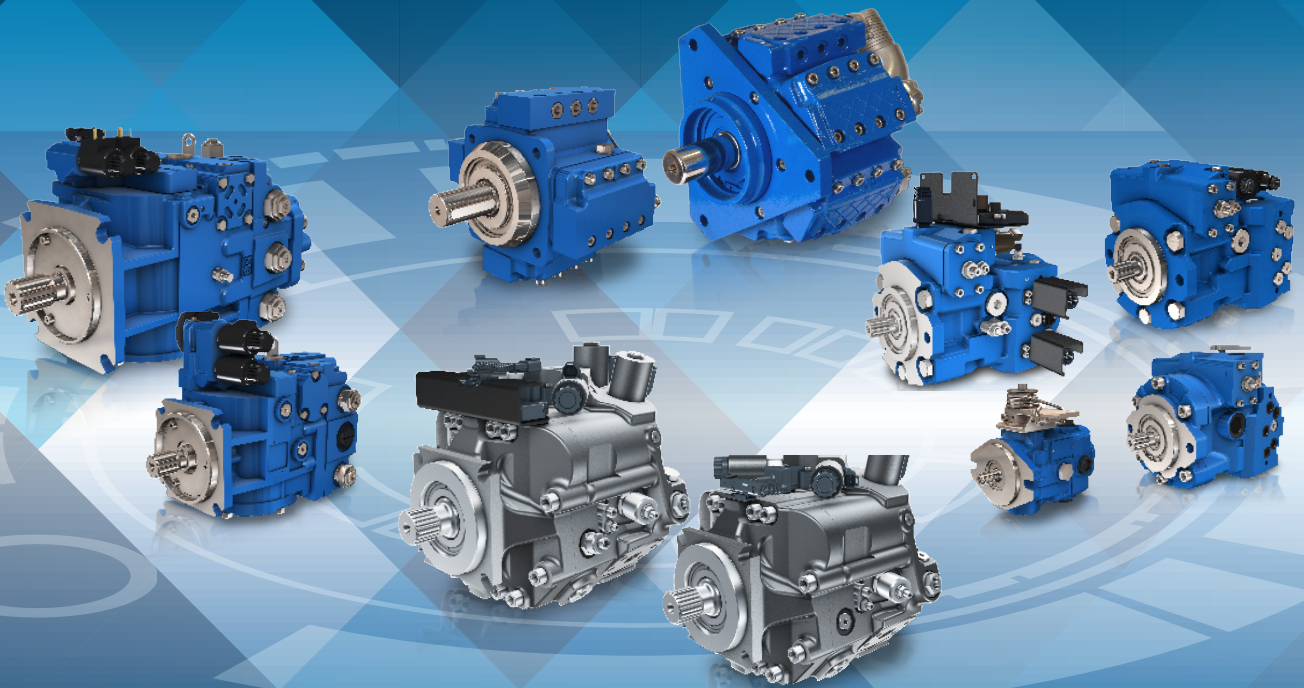


PUMP RANGE



POCLAIN HYDRAULICS

SOLUTIONS FOR THE MOST DEMANDING MARKETS

Poclain hydraulics specializes in the design, manufacturing and marketing of hydrostatic transmissions.

Our internationally recognized expertise allows us to expand on highly diversified markets such as the construction, agricultural, public works, material handling, industrial, environment and on-road markets. Poclain hydraulics' development is driven by our innovative spirit and our ability to anticipate the needs of a wide range of cutting edge applications.

- > Construction
- > Agricultural
- > Mining
- > Forestry
- > Environment
- > Material handling
- > Industry
- > Marine
- > On-Road
- > Etc



Hydraulic Pumps for open and closed loops

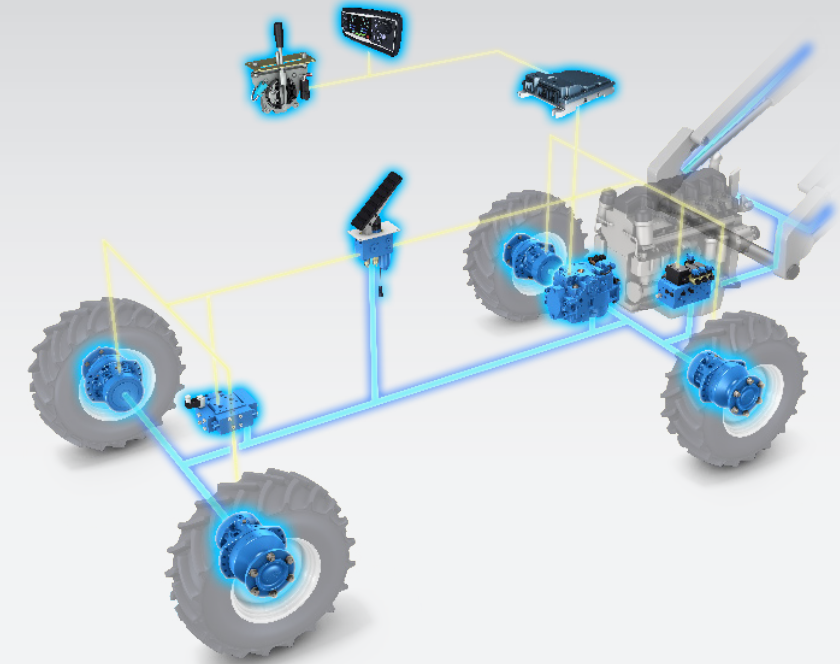
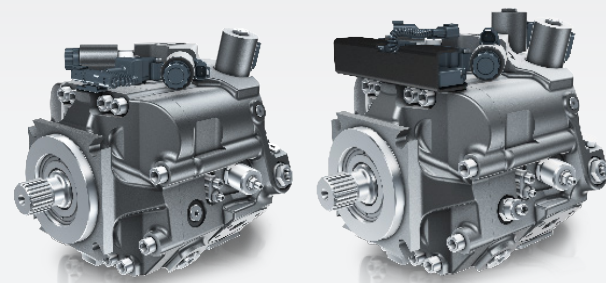
Closed loop and variable displacement

HIGH PERFORMANCE

**PW
PWe**

Max. Pressure	500 bar [7,252 PSI]
Displacement range	85 to 115 cm ³ /rev. [5.20 to 7.02 cu.in/rev]
Max. Speed	3 850 RPM

> p.6



HEAVY DUTY PUMPS

P90

Max. Pressure	480 bar [7,000 PSI]
Displacement range	55 to 250 cm ³ /rev. [3.35 to 15.25 cu.in/rev]
Max. Speed	4 250 RPM

> p.12

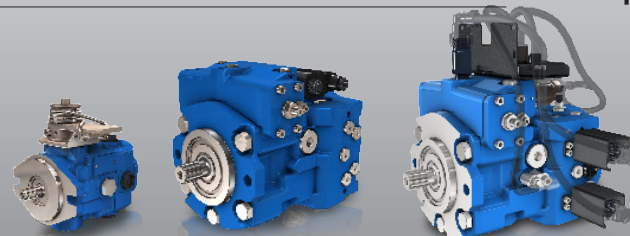


MEDIUM DUTY PUMPS

**PM
PMe**

Max. Pressure	400 bar [5,800 PSI]
Displacement range	7 to 65 cm ³ /rev. [0.43 to 3.97 cu.in/rev]
Max. Speed	3 650 RPM

> p.16



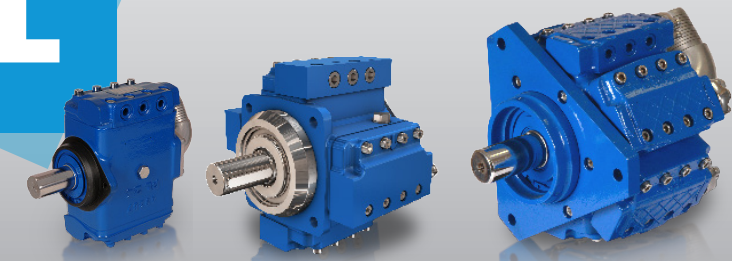
Open loop and fixed displacement

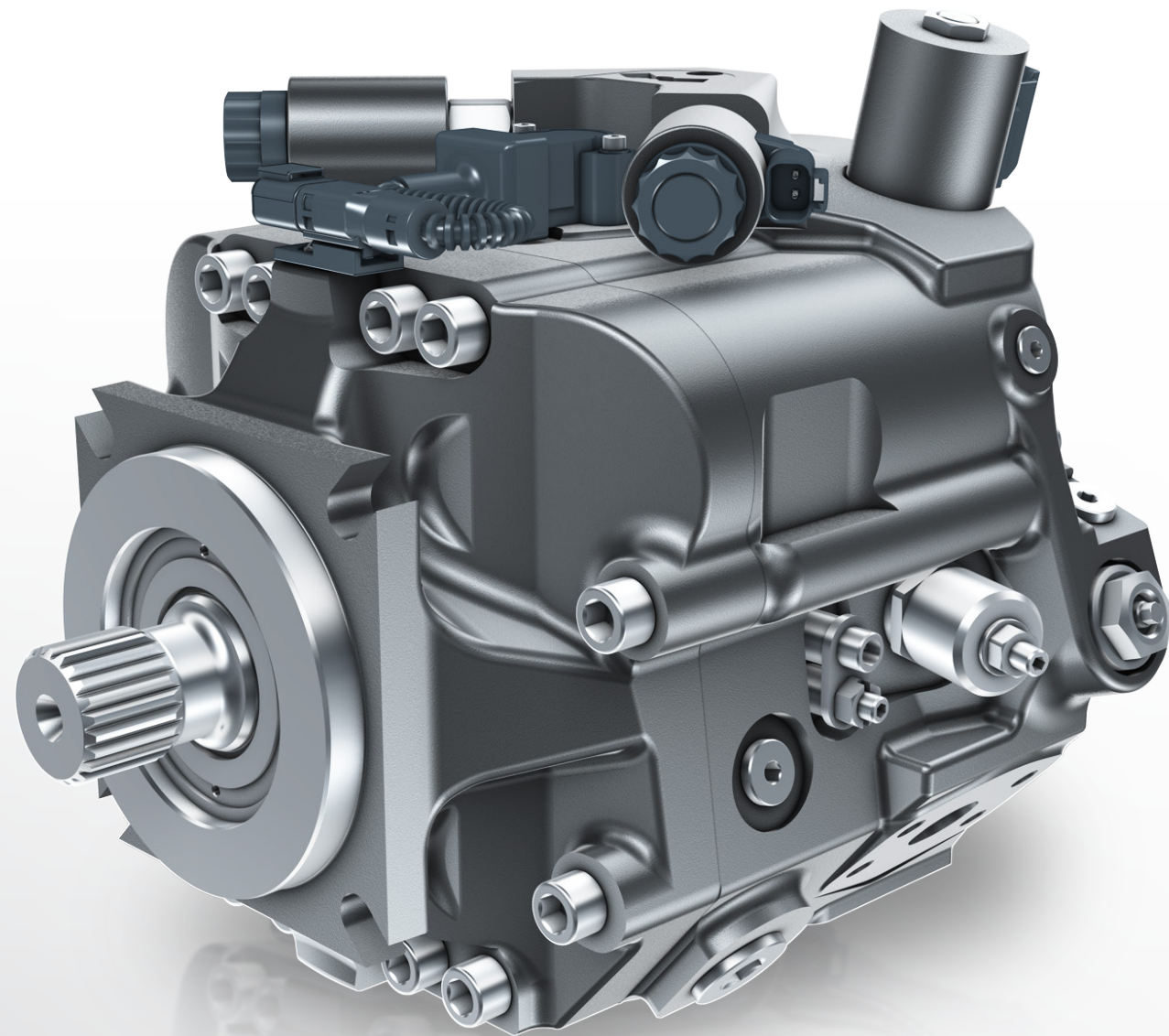
HEAVY DUTY PUMPS

PL

Max. Pressure	480 bar [7,000 PSI]
Displacement range	35 to 444 cm ³ /rev. [2.13 to 27.10 cu.in/rev]
Max. Speed	4 250 RPM

> p.22





HIGH PERFORMANCE PUMPS

HIGH PERFORMANCE

PW085 • PWe085
PW096 • PWe096
PW115

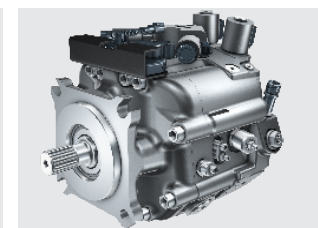
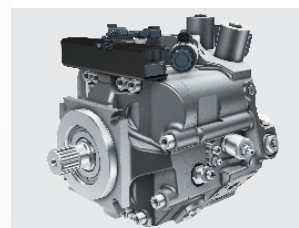
From 85,2 to 115 cm³/rev. [5.20 to 7.02 cu.in/rev.]

Up to 582 N.m [5,151 lbf.ft]

Up to 500 bar [7,252 PSI]

Up to 3 850 rpm

Up to 223 kW [299 HP]

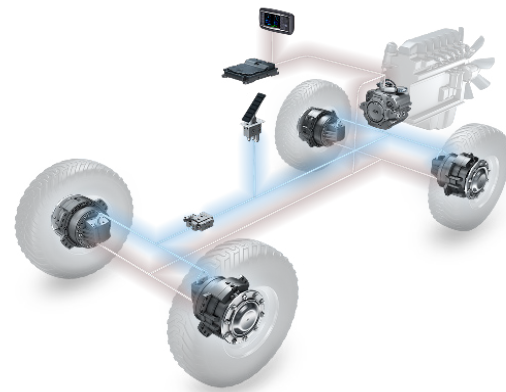


PW
PWe

Axial piston technology
Variable displacement
Axial compactness
Embedded electronics
Plug & Drive™ solution

PW/PWe pump range

PW/PWe pumps include some very innovative features which contribute to its compactness, reactivity, efficiency and robustness. PW/PWe pumps provide a continuously variable flow rate between zero and maximum in forward and reverse direction. Flow rate is proportional to rotation speed and swashplate angle. It is featured with a charge pump to keep the closed loop circuit pressurised. This avoids risk of cavitation and ensures a good performance of the transmission. It is equipped with high pressure relief valves and control pressure cut-off valve.



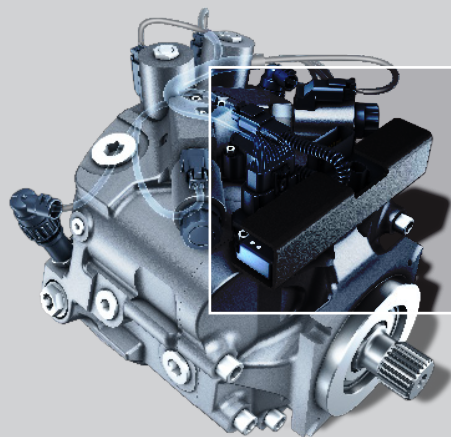
Performance

		PW/PWe-085	PW/PWe-096	PW115
Displacement	cm ³ /rev [cu.in/rev]	85,2 [5.20]	96,4 [5.88]	115 [7.02]
	(Continuous) RPM	3 650	3 650	3 250
Max. Speed	(Intermittent) RPM	3 850	3 850	3 850
	(Continuous) bar [PSI]	450 [6,527]	400 [5,802]	450 [6,527]
Max. Pressure	(Intermittent) bar [PSI]	500 [7,252]	450 [6,527]	500 [7,252]

PWe: EMBEDDED ELECTRONIC

Reduce your development costs and time

With the PWe pump, you get a pre-connected electronic harness and embedded software in the integrated ECU. This Plug & Drive™ system will reduce development time and costs for your transmission control system. Benefit from the expertise of Poclairn Hydraulics in the field of transmission control, with four packages to choose from: Standard, Driving, Protection and CAN Control. A CAN controlled package will allow you to control the pump from third party ECU and exchange data via CAN Bus while keeping the benefits of our embedded accurate swashplate control.

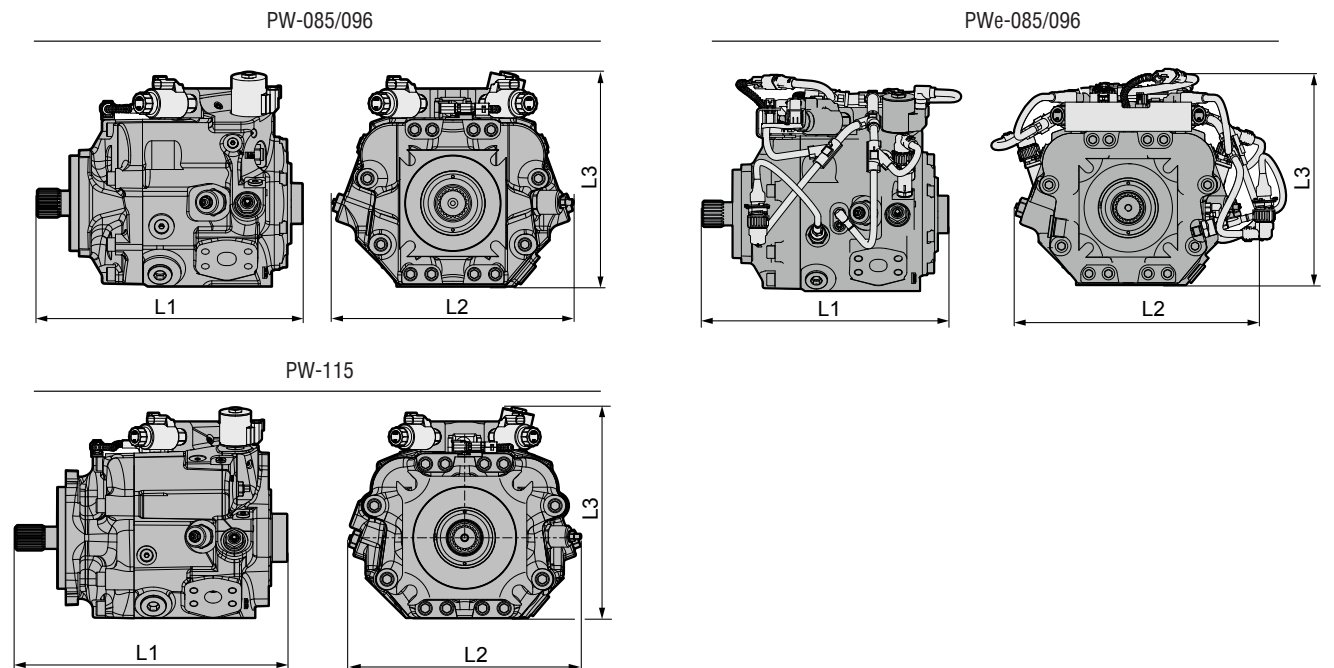


More information > Page 130

Dimensions

		PW			PWe	
		085	096	115	085	096
L1 max.	mm [in]	350 [13.78]	350 [13.78]	403.2 [15.87]	350 [13.78]	350 [13.78]
L2 max.	mm [in]	330 [12.99]	330 [12.99]	344 [13.54]	365 [14.37]	365 [14.37]
L3 max.	mm [in]	293 [11.53]	293 [11.53]	315 [12.40]	303 [11.93]	303 [11.93]
Weight max.*	kg [lb]	71 [157]	71 [157]	149 [328]	71 [157]	71 [157]

*Depending on the controls and the options.



MORE ACCURACY

Solenoid control with feedback sensor and cut-off valve

Proportional electronic control driven by Poclairn Hydraulics electronic control units:

- Our electronic control boxes control the displacement and the direction of the flow while permanently monitoring the operating parameters of the engine and of the complete hydraulic system.
- Two contamination resistant (IP69K) solenoid valves control the displacement and the direction of the flow.
- A sensor linked to the swash plate permanently monitors the actual displacement setting.

The control pressure cut-off valve:

- ensures the safe return of pump to neutral position in case of electronic failure or control valves pollution.
- ensures that the machine will not move until proper activation of the pump control.



Mounting flanges and Shafts

	PW/PWe-085	PW/PWe-096	PW115
Flange SAE C	Splined shaft 13 teeth, pitch 8/16	●	●
	Splined shaft 14 teeth, pitch 12/24	●	●
	Splined shaft 21 teeth, pitch 16/32	●	●
	Splined shaft 23 teeth, pitch 16/32	●	●
	Splined shaft 23 teeth, pitch 16/32		●

Auxiliary mounting pads

	PW/PWe-085	PW/PWe-096	PW115
No auxiliary mounting pad	●	●	●
Flange SAE A	Splined shaft 9 teeth, pitch 16/32	●	●
Flange SAE B	Splined shaft 13 teeth, pitch 16/32	●	●
Flange SAE BB	Splined shaft 15 teeth, pitch 16/32	●	●
Flange SAE C	Splined shaft 14 teeth, pitch 12/24	●	●
	Splined shaft 21 teeth, pitch 16/32	●	●
Flange SAE D	Splined shaft 23 teeth, pitch 16/32		●



ECODRIVE™

Reduced consumption in work and road modes

The EcoDrive™ solution is applicable to all machines with an electronic pump control and internal combustion engine control by CAN Bus. Completely automatic, the EcoDrive™ function requires no particular action from the driver and always selects the best combination of internal combustion engine speed and pump displacement. Machines fitted with the EcoDrive™ function are much more eco-friendly, with reduced fuel consumption, CO₂ emissions and noise impact.



[More information > Page 146](#)

MORE SAFETY AND PERFORMANCE

Pressure relief valves and charge pump

High pressure relief valves:

They maintain circuit pressure in the proper range. The check valves allow charge flow to replenish the low pressure loop of the circuit.

Available setting: from 320 to 480 bar [4,641 to 6,962 PSI] delta pressure.

Charge pressure relief valve:

It provides a relief outlet for charge circuit. This valve is used to set the charge pressure of the circuit. Flow through the valve is ported to case.

The nominal charge relief setting is referenced to case pressure.

Available setting: from 18 to 30 bar [261 to 435 PSI]

Charge pump:

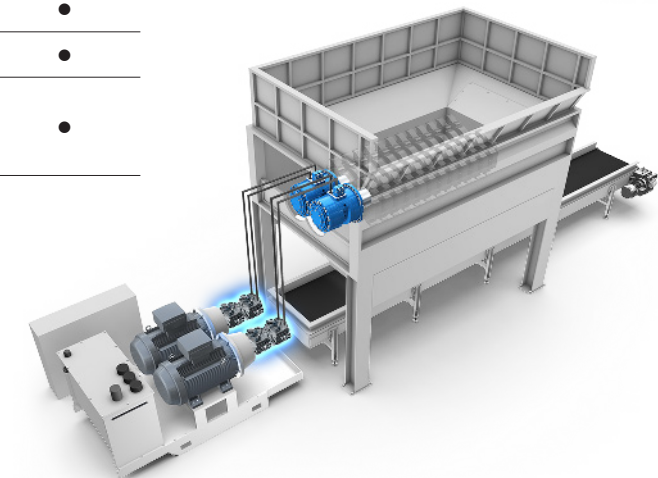
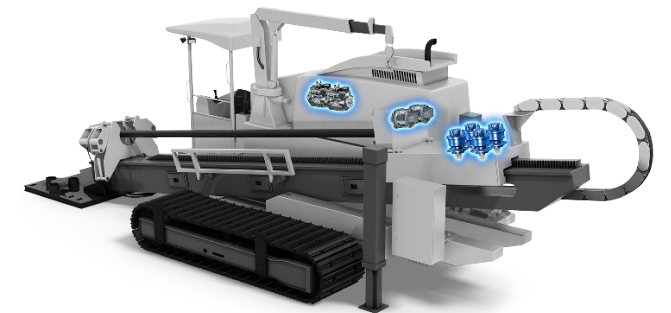
Charge flow is required on all PW/PWe 085-096 pumps used in closed circuit installations. The charge pump provides flow to make up internal leakage, maintain a positive pressure in the main circuit, provide flow for cooling and filtration, replace any leakage losses from external valving or auxiliary systems, and to provide flow and pressure for the control system.

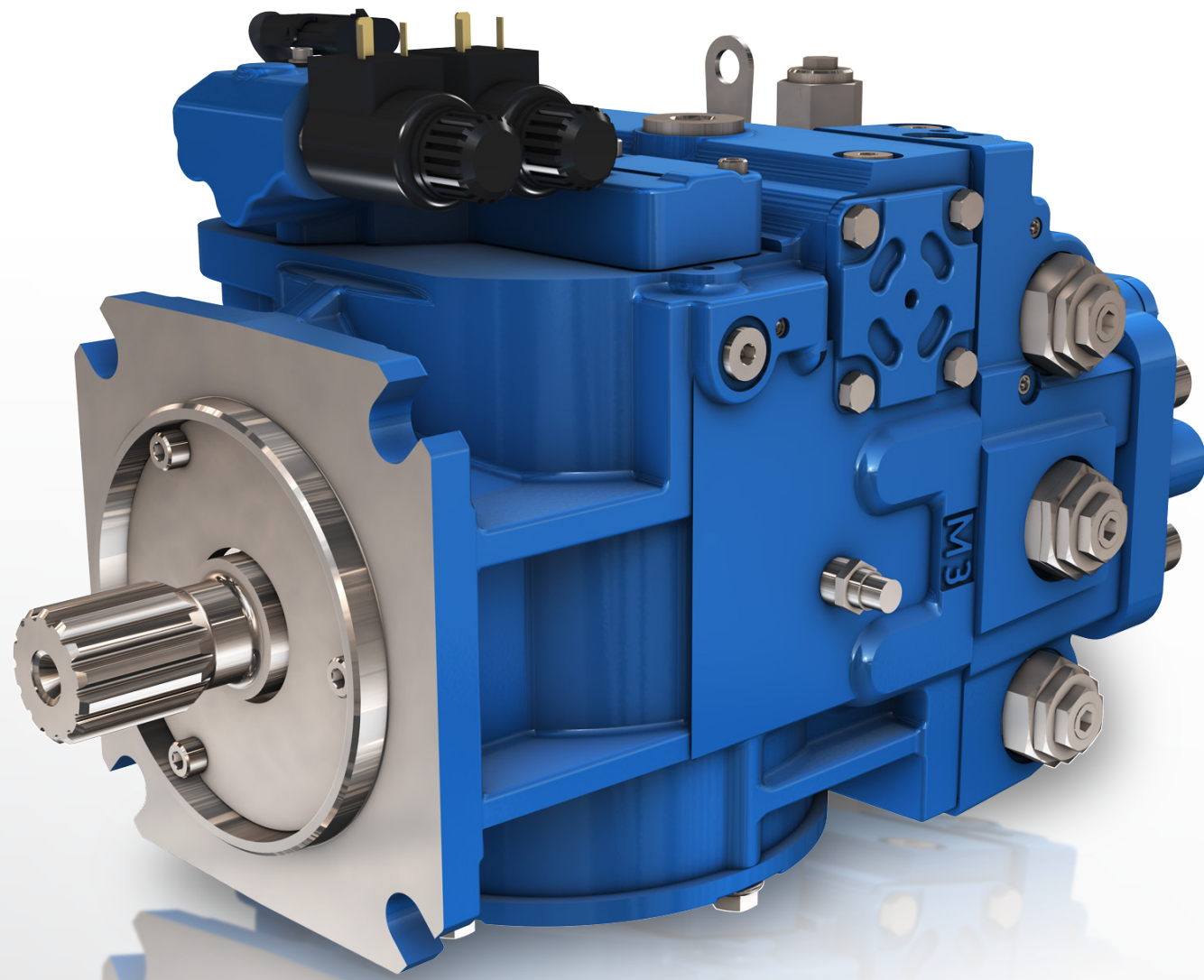
Available displacement for PW/PWe 085-096: 17 and 22 cm³/rev. [1.04 and 1.34 in³/rev.]

Available displacement for PW115: 29 cm³/rev. [1.77 in³/rev.]

Optional features

	PW/PWe-085	PW/PWe-096	PW115
Speed sensor	●	●	●
Temperature sensor	●	●	●
Pressure sensor	●	●	●
Exchange valve	●	●	●
Integrated filter with pollution indicator on charge pressure side	●	●	●





HEAVY DUTY CYCLE FOR ROBUST AND PRECISE TRANSMISSIONS

**P90-055 • P90-075 • P90-130
P90-180 • P90-250**

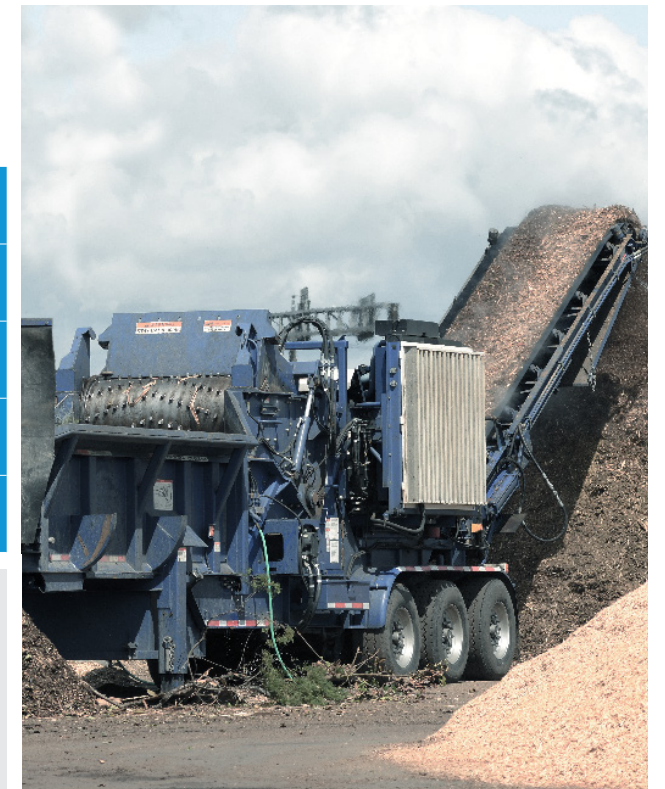
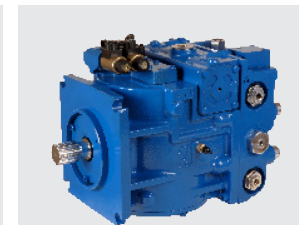
From 55 to 250 cm³/rev. [3.35 to 15.25 cu.in/rev.]

Up to 2 938 N.m [2,600 lbf.ft]

Up to 480 bar [7,000 PSI]

Up to 4 250 rpm

Up to 424 kW [568 HP]



P90

- Axial piston technology
- Variable displacement
- High design flexibility
- Low noise level
- High torque for throughdrive
- Overpressure protection

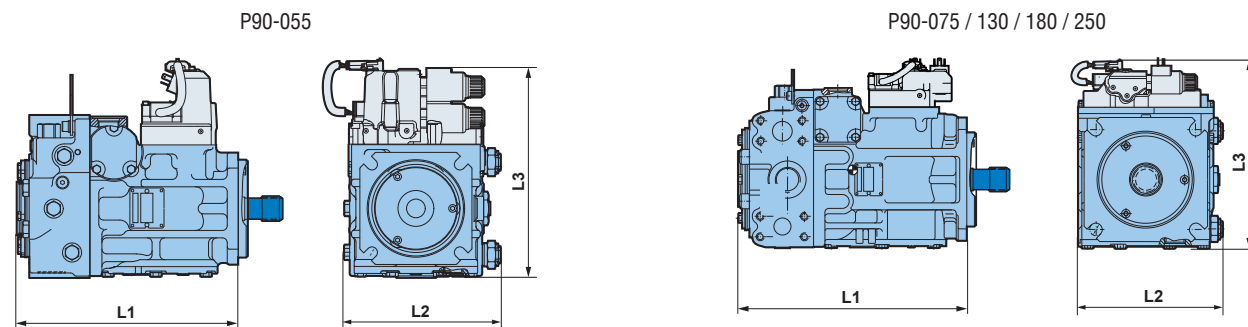
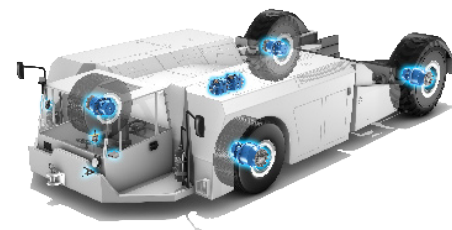
Performance

		P90-055	P90-075	P90-130	P90-180	P90-250
Displacement	cm ³ /rev [cu.in/rev]	55 [3.35]	75 [4.58]	130 [7.91]	180 [10.98]	250 [15.25]
	(Continuous) RPM	3 900	3 600	3 100	2 600	2 300
Max. Speed	(Intermittent) RPM	4 250	3 950	3 400	2 850	2 500
	(Continuous) bar [PSI]	420 [6,092]	420 [6,092]	420 [6,092]	420 [6,092]	420 [6,092]
Max. Pressure	(Intermittent) bar [PSI]	480 [6,962]	480 [6,962]	480 [6,962]	480 [6,962]	480 [6,962]

Dimensions

		P90-055	P90-075	P90-130	P90-180	P90-250
L1	mm	288,8	306,1	370	398	419
	[in]	[11.37]	[12.05]	[14.58]	[15.67]	[16.5]
L2	mm	204,4	210	221,5	294,42	-
	[in]	[8.04]	[8.27]	[8.72]	[11.59]	[-]
L3	mm	282,3	265	311	360	360
	[in]	[11.11]	[10.43]	[12.24]	[14.17]	[14.17]
Weight max.*	kg	40	49	88	136	154
	[lb]	[88]	[108]	[194]	[300]	[340]

*Depending on the controls and the options.



Auxiliary mounting pads

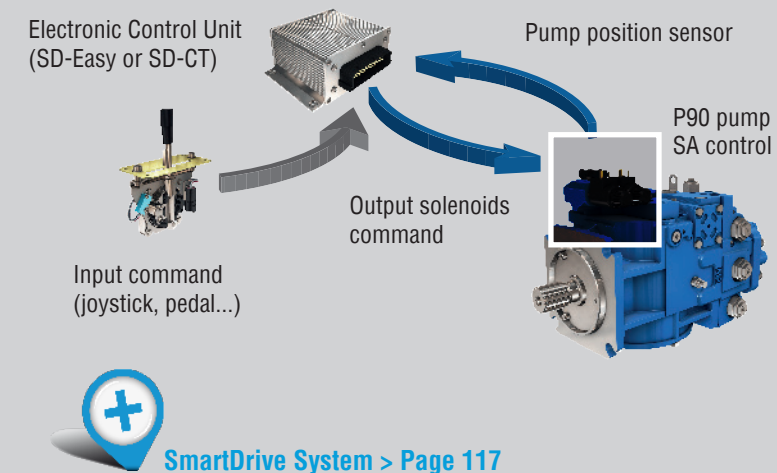
		P90-055	P90-075	P90-130	P90-180	P90-250
Flange SAE A	9 teeth coupling	•	•	•	•	•
Flange SAE BB	15 teeth coupling	•	•	•	•	•
Flange SAE B	13 teeth coupling	•	•	•	•	•
Flange SAE C	14 teeth coupling	•	•	•	•	•
	13 teeth coupling			•	•	•
Flange SAE D	27 teeth coupling			•	•	•
	13 teeth coupling				•	•
Flange SAE E	27 teeth coupling				•	•
	No auxiliary mounting pad	•	•	•	•	•

ELECTRONIC CONTROL OF THE P90

SmartDrive system

Similar to the PW, the P90 control logic relies on a closed loop regulation of the pump.

The control system's brain is the ECU (SD-Easy or SD-CT), which sends PWM (Pulse Width Modulation) signals to the two main control solenoid valves that pilot the servo cylinder of the pump. The exact position of the pump swashplate is tracked by a Hall effect feedback potentiometer whose inputs are constantly processed by the ECU to reach a very high pump displacement control accuracy.



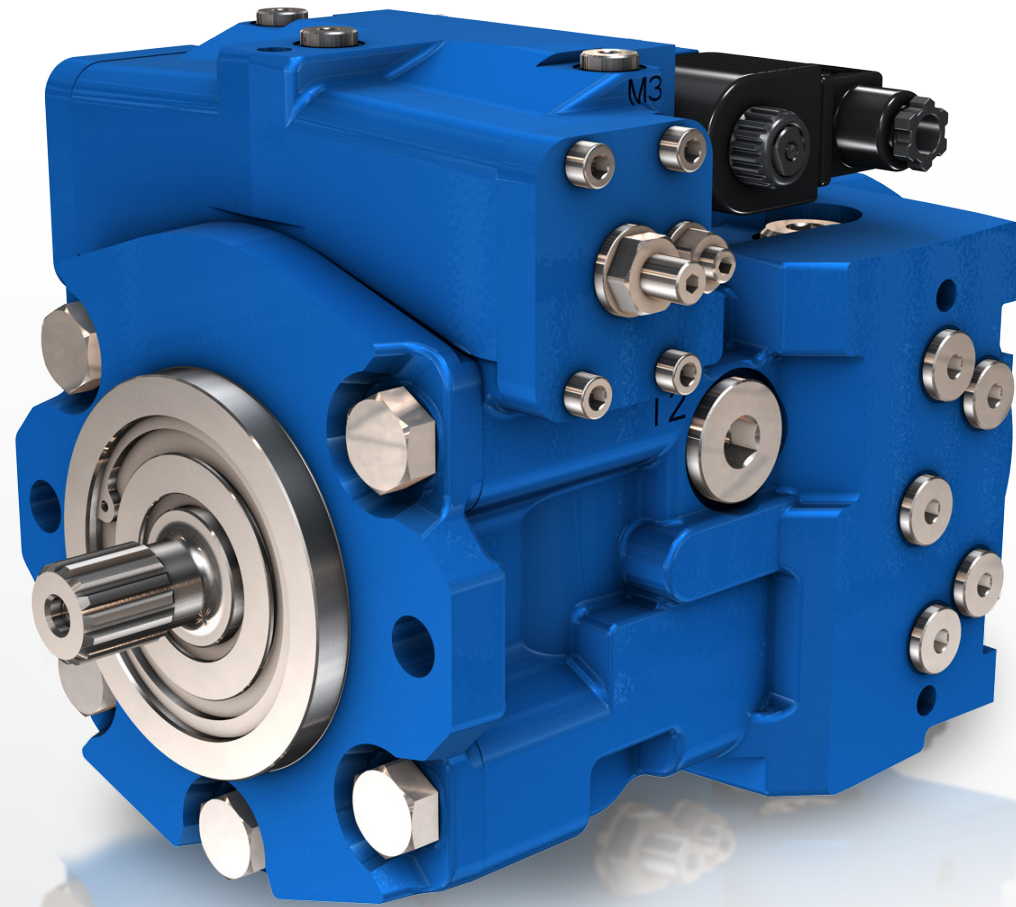
	Proportional electronic control	
	12V	24V
P90-055	•	•
P90-075	•	•
P90-130	•	•
P90-180	•	•
P90-250	•	•

Mounting flanges and shafts

		P90-055	P90-075	P90-130	P90-180	P90-250
Flange SAE C	Splined shaft 14 teeth, pitch 12/24	•	•			
	Splined shaft 21 teeth, pitch 16/32	•	•			
	Splined shaft 23 teeth, pitch 16/32		•			
Flange SAE D	Splined shaft 27 teeth, pitch 16/32			•		
	Splined shaft 13 teeth, pitch 8/16			•		
Flange SAE E	Splined shaft 27 teeth, pitch 16/32				•	•
	Splined shaft 13 teeth, pitch 8/169				•	•

Optional features

	P90-055	P90-075	P90-130	P90-180	P90-250
Speed sensor	•	•	•	•	•
Suction filtration	•	•	•	•	•
Charge pressure filtration	•	•	•	•	•
Integral pressure filter	•	•	•	•	•
Remote pressure	•	•	•	•	•



MEDIUM DUTY PUMPS DESIGN FOR PERFORMANCE AND EASY INTEGRATION

PMV0 - PM10 - PM30 - PMe30
PM50 - PMe50 - PM65

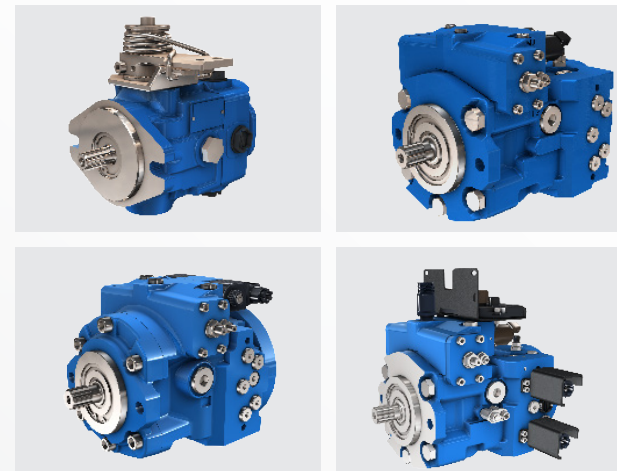
From 7 to 65 cm³/rev. [0.43 to 3.97 cu.in/rev.]

Up to 103,5 N.m [916 lbf.ft]

Up to 400 bar [5,800 PSI]

Up to 3 600 rpm

Up to 124,8 kW [167.4 HP]



PM
PMe

- Axial piston technology
- Variable displacement
- Compact design
- A large choice of controls
- Embedded electronics
- Plug & Drive™ solution



Performance

		PMV0	PM10	PM30 PMe30	PM50 PMe50	PM65
Displacement range	cm ³ /rev	7 - 18	7 - 21	25 - 34,2	40 - 52	55 - 65
	[cu.in/rev]	[0.43] - [1.10]	[0.43] - [1.28]	[1.53] - [2.09]	[2.44] - [3.17]	[3.36] - [3.97]
Rated Speed	RPM	3 600	3 600	3 600	3 600	3 600
Max. Pressure	(Continuous) bar [PSI]	210 [3,045]	210 [3,045]	300 [4,350]	300 [4,350]	250 [3,625]
	(Intermittent) bar [PSI]	300 [4,351]	350 [5,076]	400 [5,801]	400 [5,801]	350 [5,076]
Max. theoretical absorbed power	kW [HP]	12,7 - 30,5 [17.0] - [40.9]	14,9 - 42,6 [20.0] - [57.1]	48,0 - 65,6 [64.4] - [88.0]	74,8 - 99,8 [100.3] - [133.8]	106,0 - 124,8 [142.1] - [167.3]

Mounting flanges and shafts

		PMV0	PM10	PM30 PMe30	PM50 PMe50	PM65
Flange SAE A	Splined shaft	9 teeth, pitch 12/24	•	•		
		11 teeth, pitch 16/32	•	•		
	Key shaft mm [in]	Diameter 15,875 [0.624]	•			
Flange SAE B	Splined shaft	Diameter 18 [0.71]	•			
		Diameter 19,05 [0.75]		•		
	11 teeth, pitch 16/32		•			
	13 teeth, pitch 16/32		•	•	•	
	14 teeth, pitch 12/24				•	
Key shaft mm [in]	Diameter 19,05 [0.75]		•			
	Diameter 22,22 [0.87]				•	
	Diameter 25,38 [0.99]				•	
Flange SAE BB	Splined shaft	15 teeth, pitch 16/32		•	•	•

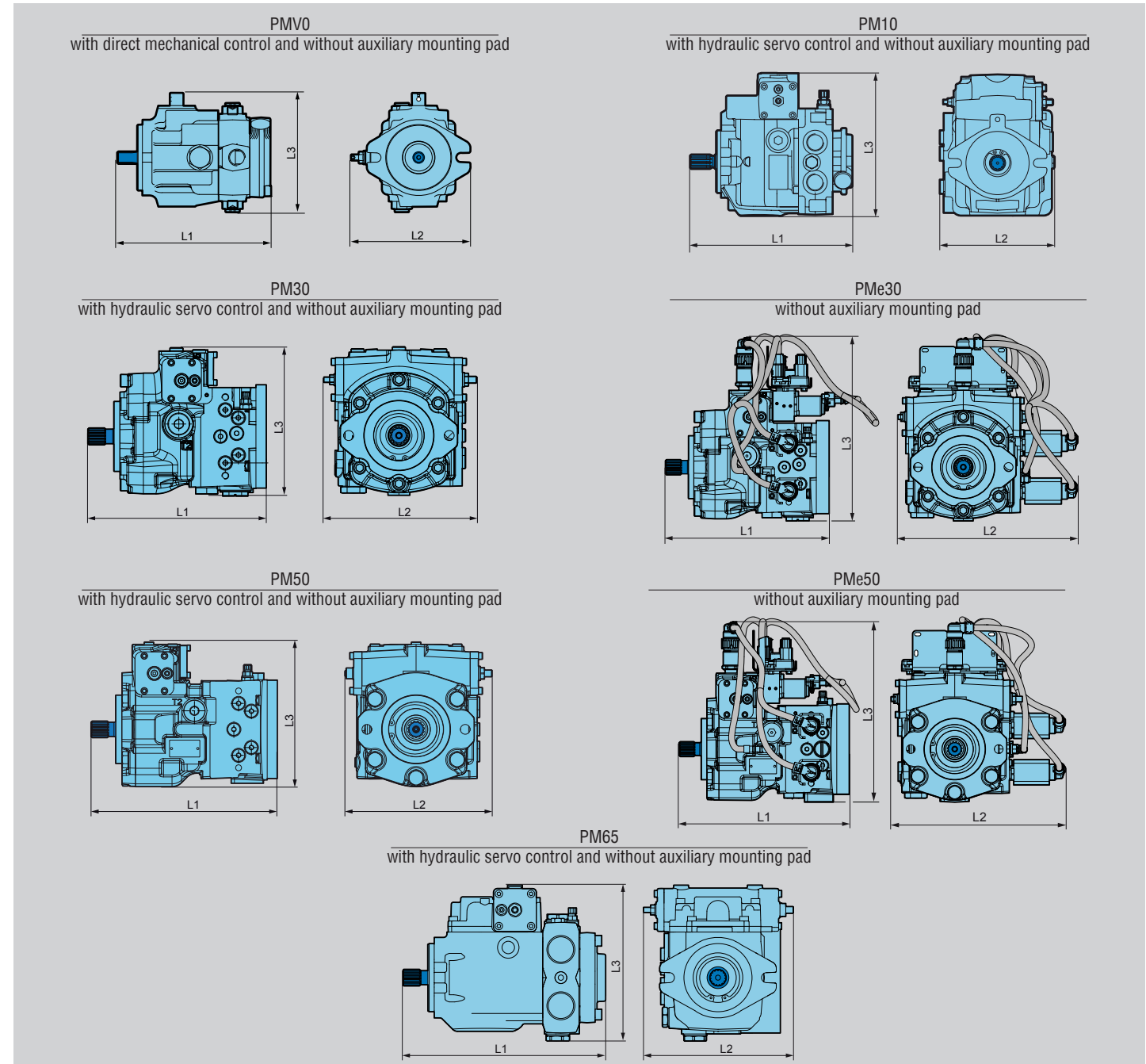
Auxiliary mounting pads

		PMV0	PM10	PM30 PMe30	PM50 PMe50	PM65
German group 1		•	•			
German group 2		•	•			
Flange SAE A	9 teeth coupling		•	•	•	•
	11 teeth coupling			•	•	•
Flange SAE B	13 teeth coupling			•	•	•
Flange SAE BB	15 teeth coupling			•	•	•
No auxiliary mounting pad		•	•	•	•	•

Dimensions

		PMV0	PM10	PM30	PMe30	PM50	PMe50	PM65
L1	mm	192,8	204,5	253,2	256,2	271,5	282,2	303,5
	[in]	[7.59]	[8.05]	[9.98]	[10.08]	[10.68]	[11.11]	[11.95]
L2	mm	107,4	144	221,7	290,5	218	289,5	223,5
	[in]	[4.23]	[5.67]	[8.72]	[11.44]	[8.58]	[11.40]	[8.8]
L3	mm	129	187,7	212,2	290,5	214,5	299,0	232,5
	[in]	[5.08]	[7.39]	[8.35]	[11.44]	[8.45]	[11.77]	[9.15]
Weight max. *	kg	9,5	18,8	29	31,5	32	32	30,5
	[lb]	[20.9]	[41.4]	[63.9]	[69.4]	[70.5]	[70.5]	[67.2]

*Depending on the controls and the options.



PMe: EMBEDDED ELECTRONIC

Reduce your development costs and time

The PMe is designed to be easily integrated into a wide variety of machines. The PMe's on-board ECU can withstand the harshest environments, including proximity to the combustion engine. The ECU is pre-wired and pre-programmed; after shipping, the system is ready to be connected to the driving devices (e.g. the travel pedal, joystick, brake pedal) and is ready to use.

The associated electronic devices are delivered already plugged onto the pump and wired to the ECU. The factory-installed harnesses are tested at the end of the assembly line prior to delivery. The two integrated CAN Buses allow configuring, machine diagnosing and information sharing with other machine components (e.g. engine, displays, hydraulic components).

Among the many pre-defined software functionalities included in the PMe packages, the speed control loop is available for specific applications that need constant driving speed, a pre-requisite being two speed sensors in the wheels. The PMe pump can also be used as a slave unit via CAN Bus. The CAN message redundancy allows for safe control of the pump. It ensures an accurate control thanks to an internal pump calibration. The PMe can also provide the plugged sensors' physical and electrical values (temperature, pressure, speed) via CAN Bus to the master ECU.



 [More information > Page Page 130](#)

Controls

	PMV0	PM10	PM30	PMe30	PM50	PMe50	PM65
Direct mechanical (M)	•	•					
Direct mechanical with return spring (N)	•	•					
Direct mechanical with return spring and zero position setting (L)	•						
Mechanical servo control with feed-back (A)		•	•		•		•
Hydraulic servo control (S)	•	•	•		•		•
Hydraulic servo control with feed-back (T)		•	•		•		
Hydraulic Automotive Control (D)		•	•		•		•
Electrical on-off servo control without electrovalve (C)		•	•		•		•
Electrical on-off servo control with return spring without electrovalve (B)		•	•		•		•
Electrical on-off servo control with electrovalve (C12/C24)		•	•		•		•
Electrical on-off servo control with return spring and electrovalve (B12/B24)		•	•		•		•
Electro-proportional servo control (P)		•	•	•	•	•	•
Electro-proportional servo control with feed-back (Q)		•	•	•	•	•	

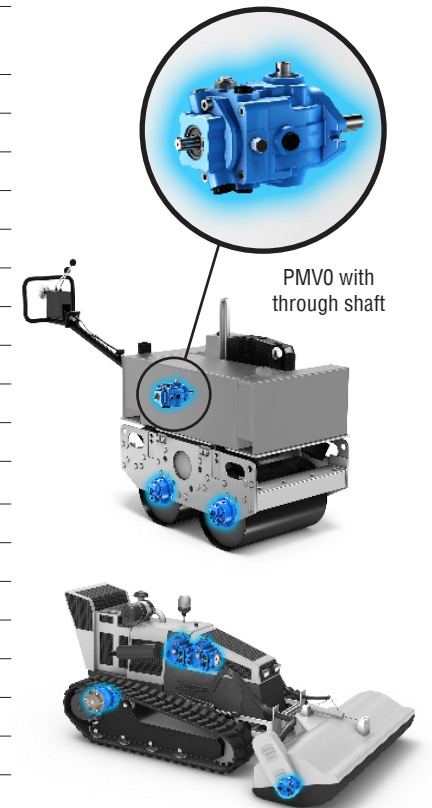
* Under development

Additional features

Please take in consideration that all combinations are not possible.

	PMV0	PM10	PM30 PMe30	PM50 PMe50	PM65
Fitting for rear power take-off (through shaft)	•				
Electrical by-pass with brake engaged	•				
Mechanical inching		•	•	•	•
Hydraulic inching		•	•	•	•
Brake inching			•	•	
Lever by-pass	•				
Low noise valve plate	•				
Pressure filter	•	•	•	•	•
Flushing valve	•	•	•	•	•
Safety valve		•	•	•	
Pressure cut-off valve		•	*•	*•	•
Anti-stall valve		•	•	•	•
Neutral position switch (only for control A)		•	•	•	•
Roller bearing	•	•	•	•	
UNF ports	•	•	•	•	•
SAE ports	•	•	•	•	•
Speed sensor			•	•	
Fluorinated elastomer seals	•	•	•	•	

* Under development



PMV0 with through shaft

PHAST PROGRAM

Fast delivery

Poclain Hydraulics is committed to supplying a number of standard pumps **within 10 business days**, excluding transport. This delivery time applies to any order limited to one pump per Part Number, per customer and per month.

Making their selection from a predetermined list of pumps, machine manufacturers can choose from pumps with mechanical servo control (A) or hydraulic servo control (S) or electro proportional servo control (P) or electro proportional servo control with feedback (Q). All pumps are equipped with a high pressure relief valve setting, internal charge pump and charge relief valve setting, SAE A flange for the auxiliary mounting pad and a flushing valve.

Pump types

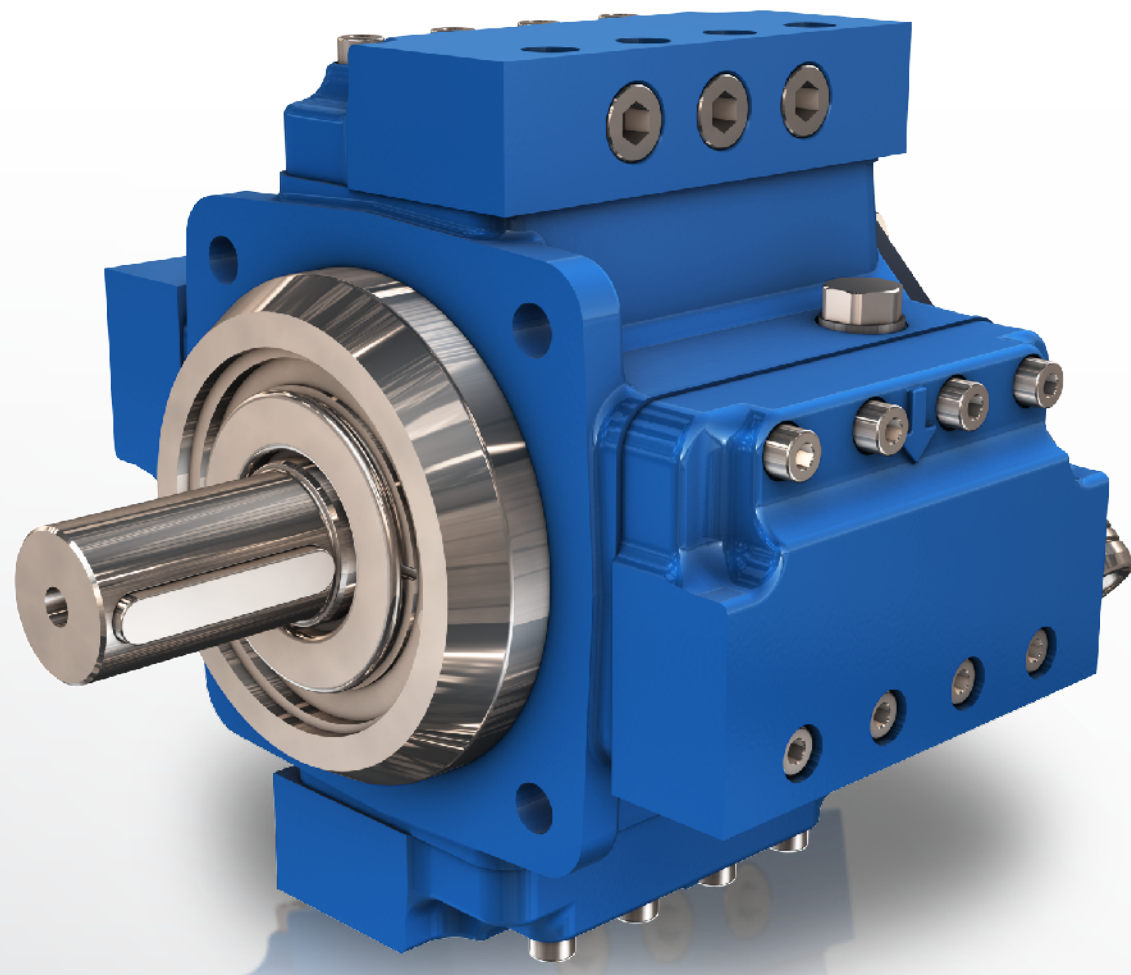
PM30	PM50
•	•



[More information > Page 162](#)

Visit our dedicated web page
www.poclain-hydraulics.com/en/services/phast





HEAVY DUTY PUMPS FOR OPEN LOOPS

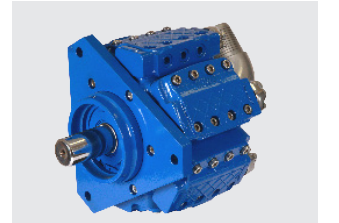
From 35 to 444 cm³/rev. [2.13 to 27.10 cu.in/rev.]

Up to 2 938 N.m [2,600 lbf.ft]

Up to 480 bar [7,000 PSI]

Up to 4 250 rpm

Up to 666 kW [895 HP]



PL

Radial piston technology
Fixed displacement
High strength
Robust and dust resistant

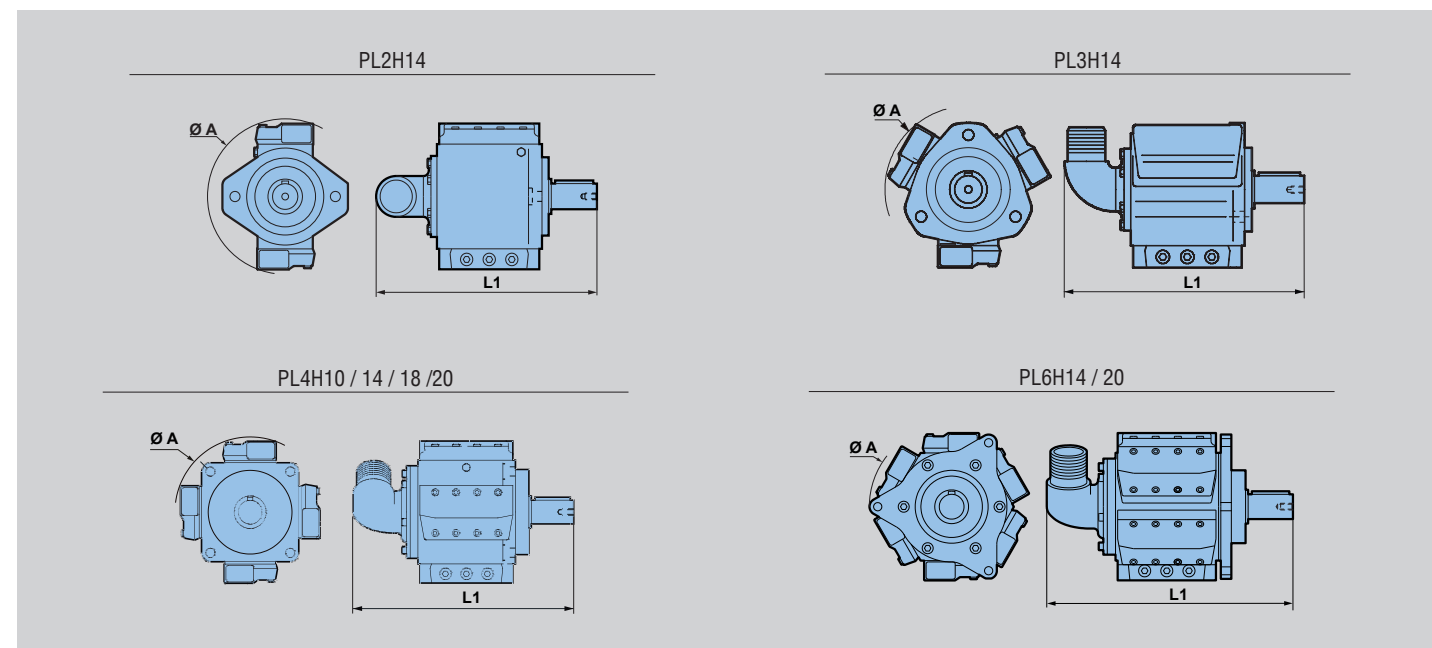
Performance

		2 outputs	3 outputs	4 outputs	4 outputs	4 outputs	4 outputs
		PL2H14	PL3H14	PL4H10	PL4H14	PL4H18	PL4H20
Displacement	cm ³ /rev [cu.in/rev]	2 x 17.5 to 2 x 32 [2 x 1.07 to 2 x 1.95]	3 x 17.5 to 3 x 37 [3 x 1.07 to 3 x 2.26]	4 x 10.3 to 4 x 12.5 [4 x 0.63 to 4 x 0.76]	4 x 17.5 to 4 x 37 [4 x 1.07 to 4 x 2.26]	4 x 33 to 4 x 52 [4 x 2.01 to 4 x 3.17]	4 x 58 to 4 x 74 [4 x 3.54 to 4 x 4.52]
Max. Pressure	bar [PSI]	450 [6,526]	450 [6,526]	450 [6,526]	450 [6,526]	450 [6,526]	450 [6,526]
Max. Speed	RPM	3 100 to 2 400	3 400 to 2 400	2 700	3 100 to 2 000	2 500 to 2 400	2 400 to 2 300
Max. Power	kW [HP]	81 to 115 [109 to 155]	134 to 200 [180 to 269]	84 to 102 [113 to 137]	163 to 222 [219 to 298]	246 to 376 [331 to 506]	417 to 510 [561 to 686]

		6 outputs	6 outputs
		PL6H14	PL6H20
Displacement	cm ³ /rev [cu.in/rev]	6 x 17.5 to 6 x 32 [6 x 1.07 to 6 x 1.95]	6 x 58 to 6 x 74 [6 x 3.5 to 6 x 4.51]
Max. Pressure	bar [PSI]	450 [6,526]	450 [6,526]
Max. Speed	RPM	3 200 to 2 300	2 400 to 2 000
Max. Power	kW [HP]	252 to 331 [339 to 445]	626 to 666 [842 to 895]

Dimensions

		PL2H14	PL3H14	PL4H10	PL4H14	PL4H18	PL4H20	PL6H14	PL6H20
Dia. A	mm	320	320	275	320	440	550	352	550
	[in]	[12.60]	[12.60]	[10.83]	[12.60]	[17.32]	[21.65]	[13.86]	[21.65]
L1	mm	397	397	376	435	550	656	463	659
	[in]	[15.63]	[15.63]	[14.80]	[17.13]	[21.65]	[25.83]	[18.23]	[25.94]
Weight	kg	38	47	42	68	140	250	84	360
	[lb]	[84]	[104]	[93]	[150]	[309]	[551]	[185]	[794]



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